

# Kingseal<sup>®</sup> PF100

**High performance, cold applied, pitch-free modified polyurethane joint sealant.**

## DESCRIPTION

KingSeal PF100 is an elastomeric two-component, cold applied, pitch-free modified polyurethane sealant which cures chemically to form a durable and flexible joint sealant.

KingSeal PF100 is designed for use with all types of horizontal concrete joints internally and externally. KingSeal PF100 is also fuel and oil resistant making it ideal for sealing pavement joints in all climates.

## APPLICATIONS

- ☐ For sealing all types of joints in car parks, traffic decks.
- ☐ For sealing of all types of joints in warehouses, oil terminals, docks and harbors.
- ☐ For sealing all types of joints in airports runways and aprons.
- ☐ Concrete expansion and construction joints.
- ☐ Ideal for horizontal joints.

## ADVANTAGES

- ☐ Pitch free.
- ☐ Cold applied, chemical curing sealant.
- ☐ Weathering and UV resistant.
- ☐ Excellent adhesion to most substrates.
- ☐ Fuel and oil resistant.
- ☐ Excellent movement accommodation in butt and lap joints.
- ☐ Easy to apply, pourable and self-leveling sealant reducing waste.
- ☐ Good chemical resistant to wide range of mild alkalis, diluted acids and solvents.

## STANDARDS

- ☐ KingSeal PF100 complies with the requirements of:
- ☐ ASTM C920, Type M, Grade P, Class 25, Use NT, T, M and I.
- ☐ British standard 5212:1990, Type N,F, and FB.
- ☐ US Federal Specification SS-S-200E:1984.

## METHOD OF USE

### Substrate Preparation

All surfaces should be cleaned of all dirt, laitance, bitumen, oil, grease, dust or any foreign matters and curing compounds. Concrete surfaces must be sound, dry, dimensionally stable and fully cured (not subject to shrinkage).

After cleaning, a backer rod of an appropriate size should be placed in the joint to the required depth.

## TECHNICAL PROPERTIES

Shore A hardness:	25 ± 5
Solid content:	100%
Colour:	Black or grey
Mixed density:	1.45 ± 0.05 g/cm <sup>3</sup>
Pot life:	80 - 90 min
Movement accommodation:	25% for butt joints
Minimum application temperature:	5°C
Tack free time:	5 hr
Elongation at break: ASTM D412, Die C	≥ 280% @ 7 days
Tensile strength: ASTM D412, Die C	≥ 0.5 MPa @ 7 days
Service temperature:	-40 to 90°C
VOC:	< 50 g/ltr (complies with LEED)

## CHEMICAL RESISTANCE (Repeated spillage)

Brake Fluid	Resistant
Diesel	Resistant
Kerosene	Resistant
White spirit	Resistant
Petrol	Resistant
Xylene	Resistant
Oleic acid	Resistant
Hydraulic oils	Resistant
Dilute acids	Resistant
Mineral oils	Resistant

Care should be taken to ensure not puncturing the backer rod during installation as puncture in the backer rod might create bubbling.

### Priming

All joints should be primed with KingSeal Primer Universal to ensure good bond of the applied sealant to the concrete or asphalt substrate. Using a small brush apply one thin coat at the joint sides and avoid over priming. Apply the mixed KingSeal PF100 sealant while the primer is still tacky to achieve optimum adhesion strength.

### Mixing

To ensure proper mixing, a mechanically powered mixer or drill fitted with suitable paddle should be used. KingSeal PF100 is supplied in two components, Part A and Part B. The full quantity of the two components must be mixed thoroughly for 3 – 5 minutes.

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## PLACING AND FINISHING

The mixed sealant shall be applied directly into the primed joints using an air powered sealant gun or a suitable pump system with a 5:1 mixing ratio by volume.

KingSeal PF100 is self-levelling and does not require finishing, apply the sealant with a continuous, smooth action starting at the bottom of the joint to the top. sealant must be filled with a suitable recess; as insufficient recess can expose the sealant to vehicle tire which might damage the sealant with time.

## CLEANING

All equipment should be cleaned immediately after finishing by thinner. Hardened sealants can be removed mechanically.

## PACKAGING

KingSeal PF100 is available in 4 and 12 litre packs. KingSeal Primer Universal is available in 1, 4 and 20 litre packs.

## SEALANT QUANTITY ESTIMATOR

Joint size mm	Meters per litre
10 x 10	10.00
13 x 13	5.91
15 x 15	4.44
20 x 10	5.00
20 x 20	2.50
25 x 12	3.33
25 x 25	1.60
30 x 15	2.22
30 x 30	1.11

## JOINT SIZE SUITABILITY

### Joint width\*:

- ☐ 10 mm (minimum).
- ☐ 50 mm (maximum in trafficked areas).

### Joint depth:

- ☐ 10 mm minimum.
- ☐ 25 mm maximum.

### Width: Depth ratio\*\*

- ☐ 2:1

\* For wider joints please consult DCP Technical Department.

\*\*Within above min/max restrictions.

## STORAGE

Shelf life is 1 year when stored under cover, out of direct sunlight and protected from extremes of temperature.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult KingKrete's Technical Services Department.

## HEALTH AND SAFETY

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Reseal containers after use. Use in well ventilated areas and avoid inhalation.

## NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KingKrete representative.

KingKrete Inc. reserves the right to have the true cause of any difficulty determined by accepted test methods.

## QUALITY AND CARE



# Kingseal® PF100

All products originating from KingKrete's manufacturing facilities are manufactured under a management system independently certified to conform to the requirements of the quality standard ISO 9001.

\* Properties listed are based on laboratory-controlled tests.

® = Registered trademark of the KingKrete-Group in many countries.

## PF100-R3-2601

### STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this KingKrete Inc. publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

### NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by KingKrete Inc. either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not KingKrete Inc. are responsible for carrying out procedures appropriate to a specific application.

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